



Henson Ceramics Limited

Castle Works, Stafford ST16 2ET

HCL41A

HCL4000 SERIES

PROPERTY	SYMBOL	UNITS	MEASURED VALUES*					
			HCL4030 Ref: 597	HCL4040 Ref: 597	HCL4050 Ref: 597	HCL4051 Ref: 597	HCL4055 Ref: 1298	HCL4070 Ref: 597
ELECTRICAL								
Relative permittivity	$\epsilon_{33}^T \epsilon_0^{-1}$		1050	1250	1700	3200	5000	420
Dielectric loss	$\tan \delta$		0.002	0.003	0.018	0.02	0.03	0.02
Resistivity	ρ_{el}	Ωm	10^{13}	10^{10}	10^{12}	10^{12}	10^{13}	10^{12}
ELECTROMECHANICAL								
Coupling Coefficients	κ_{33}		0.71	0.67	0.70	0.72	0.80	0.69
	κ_{31}		0.32	0.33	0.34	0.35	N/A	0.31
	κ_P		0.55	0.59	0.59	0.64	0.62	0.53
Charge Coefficients	d_{33}	$10^{-12} CN^{-1}$	280	320	400	567	850	154
	d_{31}	$10^{-12} CN^{-1}$	-105	-120	-165	-270	-420	-60
Voltage Coefficients	g_{33}	$10^{-3} VmN^{-1}$	30.1	28.9	26.6	20.0	N/A	41
	g_{31}	$10^{-3} VmN^{-1}$	-11.3	-10.8	-11.0	-9.5	N/A	-15.9
Frequency Constants	N_2	Hzm			1940			
	N_1	Hzm	1680	1650	1370	1400	N/A	1760
	N_P	Hzm	2300	2260	2000	1980	N/A	2350
Mechanical Quality Factor	Q_m		1200	800	<75	70	80	600
PHYSICAL								
Curie Temperature	T_C	$^{\circ}C$	300	330	370	200	150	340
Density	ρ	$10^3 kgm^{-3}$	7.6	7.6	7.75	7.45	7.8	7.7

*Measurements carried out 10 days after poling and at between 20°C and 25°C
Nominal values quoted to $\pm 10\%$, to account for raw material and process variations